103 115 -182 81 -161 -176	5" straight Frame Alum Roller w/Bearings 5/8" nyloc nut 3/8 Pin w/ retainer 1/2"13t 1.75" Bolt 5/8" SAE Washer 5/8" 11t x 6.5" Bolt	1 1 1 2 1 2		
-182 81 -161 -176	5/8" nyloc nut 3/8 Pin w/ retainer 1/2"13t 1.75" Bolt 5/8" SAE Washer	1 2 1 2	- - - -	
-161 -176	3/8 Pin w/ retainer 1/2"13t 1.75" Bolt 5/8" SAE Washer	2 1 2	- - -	
-161 -176	1/2"13t 1.75" Bolt 5/8" SAE Washer	1 2	- -	
-176	5/8" SAE Washer			70
-175	5/8" 11t x 6.5" Bolt	1		
				(7
6.50		5		
	•			

UNLESS OTHERWISE SPECIFIED: NAME DATE D. Jordan 9/29/16 DIMENSIONS ARE IN INCHES DRAWN TOLERANCES: E. James 7/24/23 TITLE: ANGULAR: MACH +1/4*BEND ±.03 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005 ENG APPR. Q.A. INTERPRET GEOMETRIC PROPRIETARY AND CONFIDENTIAL TOLERANCING PER: THE INFORMATION CONTAINED IN THIS MATERIAL **ŠŠŠŠŠŠŠ** DRAWING IS THE SOLE PROPERTY OF i TOOL co. ANY REPRODUCTION IN FINISH PART OR AS A WHOLE WITHOUT THE \$\$\$\$\$\$ WRITTEN PERMISSION OF i TOOL co. IS PROHIBITED.

DO NOT SCALE DRAWING

iTUULco.

(865)670-3713

Straight 5" tray roller

2

SIZE DWG. NO.

SCALE: 1:5 WEIGHT:

SHEET 1 OF 1

3

5.06